



CERTIFICATION SCHEME FOR PERSONNEL

DOCUMENT NO. CSWIP-DIV-7-95 - Part 1

Requirements for the Certification of Underwater (Diver) Inspectors

Categories of Certification:

Underwater (Diver) Inspector	- Grade 3.1U
Underwater (Diver) Inspector	- Grade 3.2U
Concrete	- Grades 3.1UC and 3.2UC

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For details of 3.4U Underwater Inspection Controller and 3.3U ROV Inspector, please refer to Part 2 of this Document.

Issued under the authority of the Governing Board for Certification

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CSWIP is administered by TWI Certification Ltd

FOREWORD

The Certification Scheme for Personnel (CSWIP) is a comprehensive scheme which provides for the examination and certification of individuals seeking to demonstrate knowledge and/or competence in their field of operation. The scope of CSWIP includes, among others, Welding Inspectors, Welding Supervisors, Welding Instructors, Welding Examiners, Welding Quality Control Co-ordinators, Heat Treatment Operatives, Cathodic Inspection personnel, Drillstem Inspection personnel, Plant Inspectors, Underwater Inspection personnel, Plastics Welders and Non-Destructive Testing (NDT) personnel.

CSWIP is managed by the Certification Management Board, which acts as the Governing Board for Certification in keeping with the requirements of the industries served by the scheme. The Certification Management Board, in turn, appoints specialist Management Committees to oversee specific parts of the scheme. All CSWIP Boards and Committees comprise member representatives of relevant industrial and other interests.

The CSWIP In-Service Inspection Management Committee is one such Management Committee and is representative of offshore operators, diving contractors and classification societies.

TWI Certification Ltd understands the importance of impartiality in carrying out its certification activities, managing conflict of interest and ensuring the objectivity of all its certification activities, in accordance with BS EN ISO/IEC 17024.

ACCESS TO CERTIFICATION

Access to certification schemes is not improperly restricted. The sole criteria for certification are given in the document (and any subsequent amendments) and no other criteria will be applied. Certification is not conditional on the candidate applying for other services or membership from TWI Certification Ltd, its parent, or any other groups or associations.

1. GENERAL

1.1 Scope

This document describes the procedures by which personnel may be examined and if successful, certificated in relation to underwater inspection and non-destructive testing. The scheme is intended to meet the majority of users' requirements to provide industry with an assured minimum standard of proficiency. The specialist user may add specific tests or requirements related to their own needs. The examination procedure is designed to test the candidate's grasp of the methods and techniques, and their understanding of the operations they perform. The examination procedure involves written, oral and practical tests, where appropriate.

Specimen written examination questions and syllabuses for the guidance of organisations and individuals preparing for certification are included as appendices to this document.

The policy of the CSWIP In-Service Inspection Management Committee is to keep all technical requirements under regular review to ensure that current industrial needs and new technology are adequately covered. It is therefore important for users of the scheme to ensure that they are aware of any amendments to, or re-issue of, this document.

This document covers two grades of activity: these apply to divers who are involved in underwater structural inspection, 3.1U and 3.2U. A concrete examination is available for all holders of underwater inspection certification.

Certification categories are also available for topside personnel involved in underwater inspection: 3.3U and 3.4U. A separate document (Reference CSWIP-DIV-7-95 - Part 2) is available on these categories.

1.2 Vision requirements

All candidates must provide documented evidence of satisfactory vision in accordance with the following requirements:

Unaided or corrected near visual acuity in at least one eye shall be such that the candidate is capable of reading N4.5 Times Roman or Jaeger 1 or equivalent letters (having a height of 1.6mm) at a distance of not less than 30cm with one or both eyes on a standard reading test chart.

Candidates for the 3.2U must also provide documentary evidence of:

Colour vision shall be sufficient that the candidate can distinguish and differentiate contrast between the colours used in magnetic particle inspection. Candidates will be required to have colour perception assessed by the Ishihara 24 plate test.

The evidence must be in the form of a certificate issued by a medically recognised person or a trained appointed representative of the medically recognised person within the previous 24 months.

1.3 Health requirements

The candidate must provide evidence of a valid Diver's Medical Certificate issued under Diving at Work Regulations 1997 or a similar standard.

1.4 Job responsibilities

Candidates will be expected to be able to apply appropriate inspection methods and techniques underwater. They should be capable of maintaining appropriate job records, of preparing written reports and of producing an adequate oral commentary on their work as and when required.

1.5 Evidence of training/competence - all candidates

Candidates must hold a valid certificate of diver training or competence to HSE surface supplied air diver or higher (see below Acceptable Equivalents).

Evidence of the appropriate underwater inspection methods should be logged in the candidate's red IMCA underwater inspection log book giving specific details of inspection work, each entry being signed by the candidate, diving supervisor and client representative. Photocopies of entries may be required as supporting evidence of experience when making application to TWI CL for examination but the original Inspection Log Book should be available for inspection by TWI CL, if required.

Note: Divers' log books will not be accepted for verification of inspection dives.

ACCEPTABLE EQUIVALENTS

There is a comprehensive list of approved commercial diving qualifications that can be found online:

- <http://www.hse.gov.uk/diving/qualifications/>
- <https://www.imca-int.com/briefing/1394/diver-diving-supervisor-certification/>

However, it is recognised that certain commercial divers operating in some countries have no formal diver certification and the CISIMC has agreed that such divers should not be debarred from applying to take the CSWIP 3.1U or 3.2U examinations so long as they meet appropriate entry criteria. It has been agreed that a diver without a training certificate as shown above may apply to sit 3.1U or 3.2U examinations. The applicant should provide confirmation of their experience and competence by detailed letter, signed by the General Manager or a Director of their employer, and consideration will be given on an individual basis.

2. GRADE 3.1U

2.1 Note: Training Courses

Grade 3.1U candidates will be required to have satisfactorily completed a CSWIP approved training course on the methods in which they are to be examined. Part of this training may be land-based but a minimum period of inspection training underwater of four hours is required.

2.2 Approval Procedure

Candidates will be required to satisfy the examiners in all parts of the examination.

2.2.1. Written examination

The test will include a written examination consisting of:

a) General - Theory appropriate to all visual inspection techniques

50 multiple-choice questions which will include:

- i) Underwater visual inspection, steel
- ii) Underwater visual inspection, concrete
- iii) Recording methods
- iv) Corrosion protection
- v) NDT methods (general knowledge) and ultrasonic digital thickness measurement.

- Time allowed: 75 minutes
- Pass mark: 70%

b) Sector Specific - Theory related to specific applications

50 multiple-choice questions which will include:

- i) Welded structures, pipeline, riser and concrete terminology
- ii) Modes of failure
- iii) Welding technology and associated defects
- iv) In-service defects
- v) Environmental influences on sub-sea structures

- Time allowed: 75 minutes
- Pass mark: 70%

2.2.2. Practical examination

All underwater practical examinations will be conducted in either a tank or open water. Not more than three hours in water will be allowed for underwater tests. As part of the examination an adequate oral commentary by the candidate during underwater work will be required.

The underwater practical examination will consist of the following parts:

- i) Visual examination of an underwater steel structure
- ii) Cathodic potential measurements
- iii) Ultrasonic digital thickness measurements
- iv) Underwater photography
- v) Use of video with oral commentary.

2.2.3. Concrete examination

For those seeking qualification in the inspection of concrete, the examination may be taken at the same time as the initial examination, an upgrade to 3.2U examination or a five year renewal. The concrete qualification will also be renewable at the five year renewal point of the 3.1U or the 3.2U.

The examination will consist of a 20 multiple-choice question paper and assessment and reporting on eight photographs of typical concrete blemishes and reporting the possible cause, type and classification.

Please note: there is no retest for this examination. Further attempts are all treated as an initial concrete examination.

3. GRADE 3.2U

NOTE: 3.2U candidates must hold a current 3.1U certificate and satisfactorily complete a CSWIP approved training course on the methods in which they are to be examined. They shall provide evidence of six hours practical experience in Grade 3.2U techniques. This practical experience may be tank based.

3.1 Approval procedure

Candidates will be required to satisfy the examiners in all parts of the examination.

3.1.1. Written examination

a) General - Theory appropriate to all magnetic testing techniques

50 multiple-choice questions which will include:

- i) Technique preparation
- ii) Corrosion protection
- iii) Magnetic particle inspection
- iv) Ultrasonic testing
- v) Visual inspection, photography and video
- vi) NDT techniques (general knowledge)

- Time allowed: 75 minutes
- Pass mark: 70%

b) Sector specific - Theory related to subsea applications

50 multiple-choice questions which will include:

- i) Application of subsea MPI inspection techniques
- ii) Capabilities and limitations of subsea inspection techniques
- iii) Deployment and surface checks of NDT equipment
- iv) Factors that affect the sensitivity of subsea MPI

- Time allowed: 75 minutes
- Pass mark: 70%

3.1.2. Practical examination

- i) Magnetic particle assessment of three ferritic steel welds using various magnetisation techniques with fluorescent inks and ultraviolet light.
- ii) Practical weld toe grinding of a 150mm length of weld to a specific requirement.

3.1.3. Concrete examination

For those seeking qualification in the inspection of concrete, the examination may be taken at the same time as the initial examination, an upgrade to 3.2U examination or a five year renewal. The concrete qualification will also be renewable at the five year renewal point of the 3.1U or the 3.2U.

The examination will consist of a 20 multiple-choice question paper and assessment and reporting on eight photographs of typical concrete blemishes and reporting the possible cause, type and classification.

Please note: there is no retest for this examination. Further attempts are all treated as an initial concrete examination.

3.1.4. A-Scan Endorsement

Candidates attempting a 3.2U supplementary examination, 3.2U five year renewal examination or who already hold a 3.2U certification are eligible to attempt an A-Scan endorsement examination.

The A-Scan endorsement will be part of the 3.2U certification and will only be valid up until the expiry date of the certificate.

Candidates will be required to satisfy the examiners in all parts of the examinations.

The examination will consist of a 20 multiple-choice question paper, time allowed 30 minutes, and a practical examination, time allowed 40 minutes, consisting of:

- Calibration of the instrument
- Determine area of lamination in plate material containing artificial defects.

It is strongly recommended that current 3.2U certificate holders attend a one day refresher training course prior to the examination.

Please note: there is no retest for this examination.

4. GENERAL INFORMATION

4.1 Examination equipment, specimens and test centres

4.1.1. 3.1U

For the 3.1U examination, suitable underwater structures are situated at test centres and all necessary video, photographic, Cathodic Protection measurement and ultrasonic digital equipment is provided.

Candidates may bring their own cameras but should confirm their suitability at the time of booking the examination.

4.1.2. 3.2U

For the 3.2U examination, suitable magnetic particle and grinding equipment and consumables, together with a range of test specimens, are provided.

NOTE:

- a) Surface demand diving equipment is also provided for all divers, but divers requiring unusually large or small suit sizes are advised to check the availability with the Test Centre when booking their examination.
- b) Rigging aids are provided but candidates may bring their own if they wish.

- c) The test centre has a right to refuse permission for candidates to use personal equipment that the duty diving supervisor deems inappropriate or unsuitable.

4.2 Applications for examinations and fees

Applications must be made on the appropriate application form to the examining organisation, details of which are given at the end of this document. Application forms ask for specific details of experience, training and health, and must be signed confirming that these details are correct and supported by such other documents as may be necessary to confirm that the candidate is eligible for examination. No applications can be confirmed or examination dates issued until receipt of a correctly completed application form and the full fee. In the event of a false statement being discovered any certificate awarded as a result of the test will be null and void.

Candidates proved to have cheated, or found to have attempted to remove or found to have removed examination material in a CSWIP examination will not be accepted as a candidate for any CSWIP examination for a minimum period of five years from the date of the examination where cheating, attempt to remove or removal of examination material, was established to have taken place.

4.3 Certification

4.3.1. Results notices

All candidates will be sent a results notice. This notice will also be sent to the organisation paying the examination fee, if not paid by the candidate.

NOTE: Results of examinations will not be given verbally over the phone or at the time the examination is taken.

4.3.2. Successful candidates

Two copies of a certificate of proficiency will be issued to the organisation or person that pays the examination fees. Duplicate certificates to replace those lost or destroyed will be issued only after extensive enquiries.

Candidates who take the 3.1U and 3.2U examinations together and who pass the 3.1U but not the 3.2U, will be awarded a 3.1U certificate.

4.3.3. Unsuccessful candidates - Initial 3.1U and 3.2U

Brief details of the reasons for failure will be given in the results notice sent to the candidate and to the organisation paying the fees.

No certification will be awarded to candidates who pass the 3.2U part if success has not been achieved in the 3.1U part.

Candidates who fail part(s) of the initial examination may attempt one retest of the failed part(s) provided such retest is completed within twelve months of the initial or five year examination date.

Candidates are strongly advised to arrange some individual refresher training through one of the CSWIP approved training establishments before attempting the retest.

Candidates who do not complete the retest within the specified time or those who are again unsuccessful will be treated thereafter as initial candidates, i.e. they must attend the full training course again and then take the full initial examination.

4.3.4. Validity of certificates

Certificates will be valid for five years from the date of completion of the original test. The renewal procedure after five years is described in section 4.5.1.

Certificates issued as a result of previously failed parts of the examination will be valid from the date of completion of the original test as described above.

Certificates are only valid provided:

- a) they are within date
- b) they are on standard cream CSWIP paper bearing the CSWIP logo in black on gold, signed by an officer of CSWIP and embossed with the CSWIP stamp
- c) they have been signed by the individual to whom the certificate is awarded
- d) they are accompanied by a valid official CSWIP identity card.

Photocopies are unauthorised by CSWIP and should be used only for internal administration purposes.

4.3.5. Complaints and Appeals

An aggrieved party in a dispute which considers itself to have reasonable grounds for questioning the competency of a CSWIP-certified person may petition the CSWIP In-Service Inspection Management Committee for withdrawal of that person's certificate. Such a petition must be accompanied by all relevant facts and if, in the opinion of the Committee, an adequate case has been presented, a full investigation of the circumstances under dispute will be initiated. If the petition is substantiated to the satisfaction of the Committee the person's certificate will be withdrawn and a further test will be required.

Appeals against failure to be certified or against non-renewal of a certificate may be made by the person concerned, or the employer, upon application in writing to the Governing Board.

4.4 Supplementary examination (upgrade from 3.1U to 3.2U)

These examinations may be attempted by existing certificate holders provided the necessary requirements are met. The result of this examination will not alter the validity date of existing 3.1U certificates.

Supplementary examinations differ in that supplementary examinations are essentially upgrades of an existing certificate (e.g. 3.1U to 3.2U).

Certificates awarded as a result of successful completion of a supplementary test will be valid for five years from the date of the supplementary test.

The 3.2U supplementary examination may be taken at any time prior to the expiry date of the 3.1U qualification, just the same as for a five year renewal of a 3.1U or 3.2U qualification.

The 3.2U supplementary examination should be taken in sufficient time prior to the expiry of the 3.1U qualification in order to allow time to resit either the 3.2U or 3.1U examination in the event of failure.

4.4.1. Concrete examination

Candidates already holding underwater inspection certificates requiring the concrete qualification may attempt the examination (see paragraph 2.2.3 or 3.1.3) and if successful will be awarded a 3.1UC or 3.2UC certificate as appropriate.

4.5 Five year renewal examination

To ensure continuity it is desirable for five year examination to be carried out up to six months prior to the final expiry date of the original certificate. If successful the certificate shall be dated five years from the original expiry date.

If, for any reason, it is not possible for the candidate to complete the renewal test before expiry of the original certificate, then the period during which the renewal test can be taken may be extended. Requests for extra time should be made in the first instance to TWI Certification Ltd. It should be noted that this extra time does not change the expiry date on the certificate and work carried out beyond the expiry date has no certificate cover.

4.5.1. Experience

To be accepted for the five year renewal examination, candidates will be required to provide written verified evidence of a minimum of 100 hours' underwater inspection experience (of which no more than 10 hours per year shall be simulated experience) over the five year validity period of the current certificate. This evidence must be submitted to the Examination Centre prior to attending the examination.

In addition to completing the full five year examination, as detailed in 4.5.2 below, candidates who have not achieved the experience specified above must also take the 3.1U or 3.2U sector-specific multiple choice paper (50 questions), as applicable.

4.5.2. Five year renewal procedure for 3.1U and 3.2U

The five year renewal test consists of both theoretical and practical examinations. The theory element will consist of 3.1U and 3.2U general multiple-choice papers, as appropriate to the renewal sought (25 questions per paper). The practical element will be as follows:

- | | |
|--|---------------|
| • General survey with commentary of structure | 3.1U and 3.2U |
| • Close video inspection of weld and defect area | 3.1U and 3.2U |
| • Photography of weld and defect area | 3.1U and 3.2U |
| • Standoff photography | 3.1U and 3.2U |
| • Digital thickness readings | 3.1U and 3.2U |
| • Remedial grinding | 3.2U only |
| • Magnetic particle inspection of two welds | 3.2U only |

The maximum diving time will not exceed four hours.

4.5.3. Renewal of concrete qualification

Candidates holding a certificate with a concrete examination awarded prior to the introduction of the five year renewal of that endorsement will also have to renew at the five year renewal point of their 3.1UC or 3.2UC.

The five year renewal examination will consist of a 20 multiple-choice question paper, and assessment and reporting on eight photographs of typical concrete blemishes and reporting the possible cause, type and classification.

4.5.4. Failure of five year renewal examination

For 3.1U five year renewals, one retest is allowed for any failed part. Failure of the retest means a return to initial status, i.e. attending the full initial course and then by successfully completing the full initial examination.

For 3.2U five year renewals, if the 3.2U section is passed but the 3.1U section is failed, this constitutes failure of the renewal, with no certificate issue until successful resit of the 3.1U examination part failed. Failure of the 3.1U retest will require candidate to re-certify in both 3.1U

and 3.2U by attending the full initial course for both 3.1U and 3.2U and successfully completing the full initial examinations.

Failure of all parts of the 3.2U five year renewal, i.e. both the 3.1U and the 3.2U, requires the candidate to return to initial status. This will require the candidate to attend the full initial 3.1U course and successfully complete the full initial 3.1U examination, followed by a supplementary 3.2U examination, for which a refresher course is strongly recommended.

A 3.2UC (Concrete) certificate holder who fails the 3.2U part of the renewal examination will be awarded a 3.1UC certificate.

All retests must be attempted within 12 months of the date of the examination and this is not extendable. No retest can be attempted within 30 days of the five year examination date unless further training is completed.

5. RECORDS

Records of all successful and unsuccessful candidates are maintained. These records are accessible to the CSWIP In-Service Inspection Management Committee or its nominees at all reasonable times.

At all times the CSWIP rules current at the time of the examination apply. The CSWIP In-Service Inspection Management Committee will not be responsible for failure of candidates or their sponsors to inform themselves of these rules.

6. REFERENCES

ISO 17024 Conformity assessment. General requirements for bodies operating certification of persons

The Diving at Work Regulations 1997

7. ADDRESSES

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Requirements for the Certification of Underwater (Diver) Inspectors

APPENDIX TO DOCUMENT CSWIP-DIV-7-95 - Part 1

Appendix 1: Examination Syllabus

APPENDIX 1: EXAMINATION SYLLABUS

Any aspect of the syllabus may be included in the written and oral examination. Items which will be specifically included in the practical examination have the suffix 'P.'

The level of knowledge required by the candidate varies according to topic. To ensure comprehension by all parties the following terms have been defined to demonstrate an increasing level of knowledge.

DEFINITIONS

OUTLINE KNOWLEDGE: The candidate must be familiar with the subject in outline terms. They should know that the topic exists and what it is applied to. In the context of inspection methods/techniques, the candidate would be expected to know the "what it is, what it does" but would not be expected to know the finer points of application of the technique.

KNOWLEDGE: The candidate must have a working knowledge of the subject and be able to apply it.

DETAILED KNOWLEDGE: The candidate must have a depth of knowledge sufficient to enable them to exercise judgement.

3.1U UNDERWATER INSPECTOR

INTRODUCTION

The candidate will be required to demonstrate knowledge in the following general areas:

- The need for inspection.
- Basic terminology of steel/concrete structures, risers, pipelines, wellheads and protection frames (igloos).
- Outline modes of failure and deterioration experienced in steel/concrete structures, risers and pipelines.
- Appreciation of how an operator's inspection programme attempts to detect and assess such failure and deterioration by use of the various inspection techniques covered by the Grade 3.1U syllabus.
- The importance of documentation, record keeping and good communication.
- The need for written procedures for certain activities.

1 UNDERWATER VISUAL INSPECTION

KNOWLEDGE OF:

- Cleaning for the purpose of inspection (LP air, water jet, grit entrainment, wire brush) and safety aspects. Standard of surface finish
- Weld structures plus riser and concrete terminology
- Pipeline features and terminology
- Marine growth species identification, percentage coverage (estimates of each type) growth thickness techniques, the effects of marine growth and reasons for removal.

DETAILED KNOWLEDGE OF:

- Types of visual defects and their likely location in steel/concrete structures and risers 'P'
- Types of defects and areas of concern on pipelines
- Identification of visual weld defects 'P'
- Appreciation of likely weld defect locations
- Dimensional checking of welds, and measurements underwater, principles employed in engineering practice. 'P'

2 RECORDING METHODS

OUTLINE KNOWLEDGE OF:

- Principles of photogrammetry
- Requirements for care in use and deployment of photographic and video equipment
- Structural marking methods
- Methods of setting up identification markers and size references
- Types of video equipment
- Digital photographic equipment, pre-setting cameras, charging batteries and checking charge for cameras and strobes.

KNOWLEDGE OF:

- Importance of (size) references and record keeping
- Photography including meaning and relationships, aperture, shutter speed, focus, depth of field.

DETAILED KNOWLEDGE OF:

- Optimum light placement and intensity in photography and video 'P'
- The correct use of video to give optimum results 'P'
- Narrative commentary by diver and dialogue with topside inspection supervisor/controller during inspection work 'P'
- Methods of setting up identification markers and size references during stand-off and close-up (macro) photography. 'P'

3 CORROSION PROTECTION SYSTEMS

OUTLINE KNOWLEDGE OF:

- General principles protection of corrosion and how corrosion protection is effected by protective coatings and cathodic protection (CP)
- Potential measurement methods (contact, proximity) and calibration of instruments.

KNOWLEDGE OF:

- Modes of deterioration and typical inspection requirements for sacrificial anodes and impressed current systems
- The effects of external factors such as debris, seabed material and marine growth on CP systems
- Typical instances and causes of visual corrosion. 'P'

DETAILED KNOWLEDGE OF:

- Typical CP values obtained (protected and unprotected steel) 'P'
- Visual inspection of protective coatings including Monel and other cladding.
- Safety aspects of impressed current systems.

4 WALL THICKNESS MEASUREMENT USING ULTRASONICS

OUTLINE KNOWLEDGE OF:

- Types of flaws associated with various rolled products e.g. laminations, inclusion clusters and piping
- Internal corrosion and its effect on ultrasonic inspection using digital wall thickness meters.

DETAILED KNOWLEDGE OF:

- Measurements of wall thickness using digital wall thickness meters, necessary surface preparation, calibration, alignment, appreciation of the shortcomings of these instruments. **'P'**

5 NON-DESTRUCTIVE TESTING (NDT) TECHNIQUES

OUTLINE KNOWLEDGE OF:

- Methods, limitations and capabilities of magnetic particle, ultrasonic A scan, radiographic, and eddy current inspection techniques
- Principles of Flooded Member Detection (FMD) techniques (ultrasonic, gamma radiation, thermal).

6 CARE AND CALIBRATION OF EQUIPMENT

OUTLINE KNOWLEDGE OF:

- The care of and need for calibration of photographic equipment and digital wall thickness meters
- The care of and need for calibration of cathodic potential measurement systems
- Care and calibration of other NDT equipment.

KNOWLEDGE OF:

- Deployment and recovery of equipment
- Care of equipment after recovery
- Care of damaged and flooded equipment
- Safe use of electrical equipment relevant to approved codes of practice.

7 REPORTING AND REPORT WRITING

OUTLINE KNOWLEDGE OF:

- Principles of report writing
- The function of data sheets, logs, videos, photographs and recording media
- Importance of standard terminology, need for accuracy, simplicity, consistency, clarity and methodical approach.

KNOWLEDGE OF:

- Necessity to produce a fluent verbal description during inspection activities **'P'**
- Necessity to produce post inspection written reports **'P'**
- Necessity to recognise anomalies and the need to report same.

3.2U UNDERWATER INSPECTOR

A detailed knowledge of the 3.1U syllabus is required plus the following:

INTRODUCTION

- Non-destructive testing techniques, their principles, range of application and their defect detection capabilities.
- The techniques particularly applicable underwater.

1 MAGNETIC PARTICLE INSPECTION

- It is expected that candidates will be capable of applying both underwater and above water techniques, the latter being of specific relevance to habitat based work.

OUTLINE KNOWLEDGE OF:

- Principles of magnetism, magnetic poles, magnetic field, lines of force, longitudinal magnetisation, horseshoe magnets, vector field, consequent poles, distorted field, leakage field
- Magnetisable and non-magnetisable materials
- Simple definitions of permeability and reluctance
- Generation of circumferential flux and longitudinal flux. Flux density, residual magnetism
- Hysteresis loops and their relevance to demagnetisation/magnetisation methods
- Equipment - types available and their use
- Fixed, transportable and portable installations, DC battery, AC mains, DC rectified full wave
- Ancillary equipment, inspection lighting (including white and UV-A)
- Viewing aids
- Marking devices
- Demagnetisers
- Contrast aids.

KNOWLEDGE OF:

- Reasons for demagnetisation, AC and DC methods
- Testing for demagnetisation 'P'
- Problems associated with MPI of partially completed weldments
- Magnetisation operation to be used, current or flux values, jigs or fixtures
- Geometric shape of components
- Method of assessing sensitivity of techniques
- Surface preparation, cleaning methods and standards
- Recording of defect indications, photographic fluorescent and non-fluorescent techniques, Micro set replication application, tape transfer
- Use of portable gauss, white light and UV-A meters for testing site conditions 'P'
- Test pieces and 'portable cracks.'

DETAILED KNOWLEDGE OF:

- Calibration equipment and the use of meters
- Performance checks
- Inks and concentrates (fluorescent and non-fluorescent), wetting agents and inhibitors
- Preparation and testing of inks
- Determination of solid content. 'P'
- Types of discontinuity and their indications, (surface and subsurface indications)
- Reporting of non-relevant indications
- Surface grinding to confirm indications

- The use of permanent magnets, electromagnets, coils, parallel conductors, flexible cables, prods and the limitations of each 'P'
- Narrative commentary during performance of examination. 'P'

2 ULTRASONIC TESTING

OUTLINE KNOWLEDGE OF:

- Simple explanation of common terms associated with the use of digital wall thickness meters, for example: ultrasonic, frequency, wavelength, velocity, compression probe (single and twin crystal)
- Production of ultrasonic waves and a simple explanation of the effects of attenuation, scattering, acoustic impedance
- Use of calibration and reference blocks.

KNOWLEDGE OF:

- Surface condition of materials for scanning, checking of material for thickness and internal corrosion
- Effects of coatings on ultrasonic inspection.

DETAILED KNOWLEDGE OF:

- Wall thickness and lamination checking using a digital wall thickness meter 'P'
- Report writing, including diagrams where appropriate 'P'
- Narrative commentary during ultrasonic examination of material. 'P'

3 RADIOGRAPHY

OUTLINE KNOWLEDGE OF:

- The principles of the technique
- Safety precautions.

4 EDDY CURRENT INSPECTION

OUTLINE KNOWLEDGE OF:

- The principle of the technique as applicable to eddy current systems
- The care and deployment of the systems.

KNOWLEDGE OF:

- An understanding of the geometry and design of eddy current systems including their specific application
- The importance of a detailed narrative commentary with the topside inspection controller during examination of welds
- The limitations of the techniques with respect to weld geometry, gussets, ratholes, coatings, marine growth, surface pitting and corrosion
- Cleaning standards and surface finish.

5 WELD TOE PROFILING

KNOWLEDGE OF:

- The use and application of profile and weld geometry gauges. 'P'

DETAILED KNOWLEDGE OF:

- The grinding of weld toes/parent plate to a required profile
- The advantages and disadvantages of pneumatic and hydraulic peanut grinders
- Types of burrs and their application.

'P'